

SUITABLE FOR SHEET METAL CUTTING

FIBER LASER CUTTING







machines.







Since

2015

Foster began working in the laser research and development business in 2015.

Famous brand

4

We own four separate trademarks. Foster laser is our worldwide trademark, which is currently being accepted.

Production Capacity

300

We currently produce 60 sets of fiber laser cutting machines per month, with a goal of 300 sets per month.

R & D patent

10

We currently hold ten technical patents, with more being added each year.

Factory area

6000

Our factory is in Liaocheng, with a 6,000square-meter standardized workshop.

Service center

10

We have ten after-sales centers around the world.



Product



INTEGRATE FIBER LASER CUTTING MACHINE



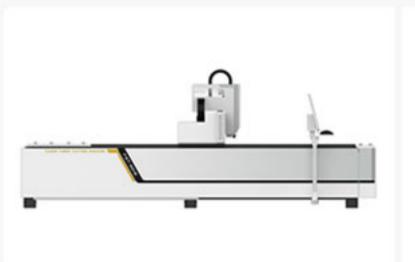




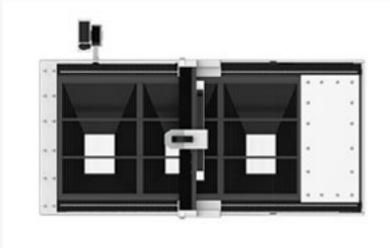








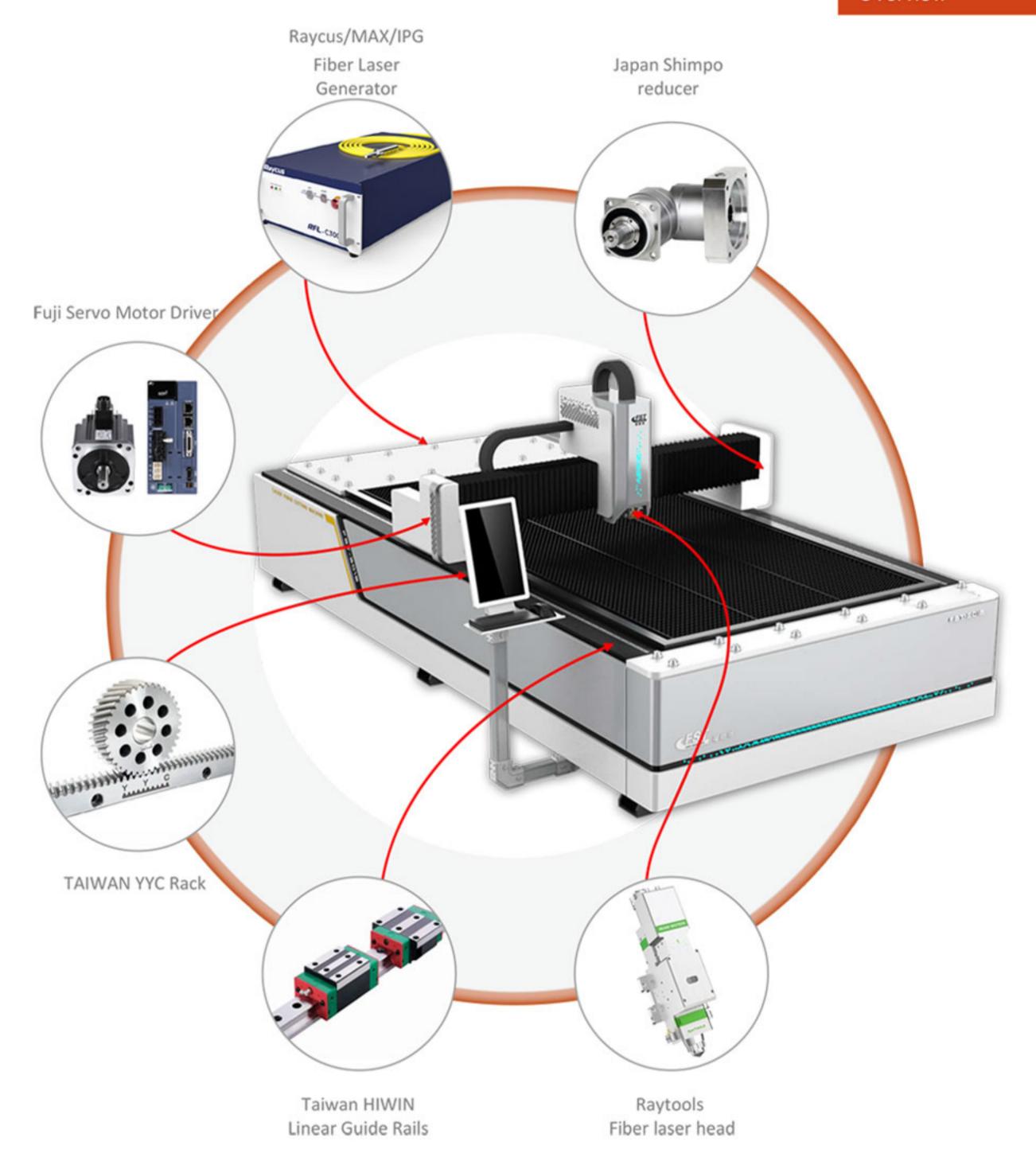






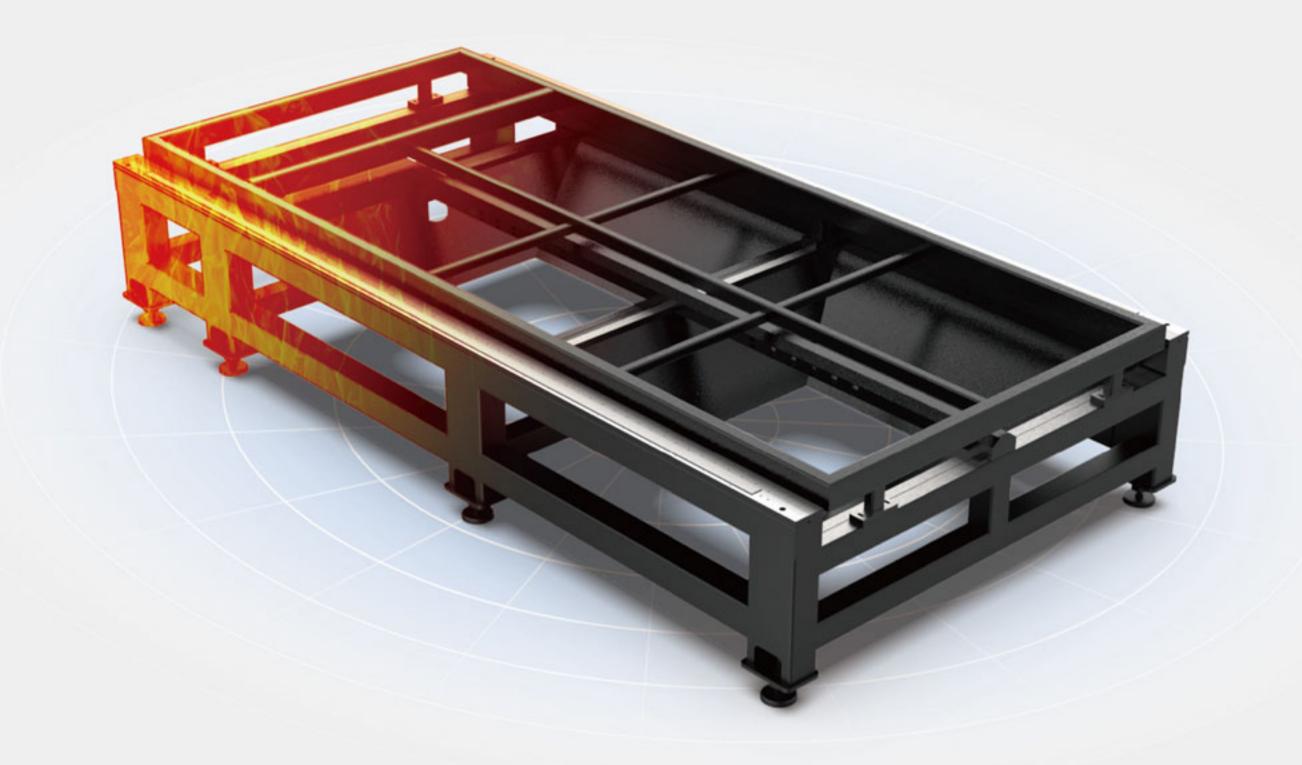
Famous brand product

Product Overview



Industrial Machine Bed

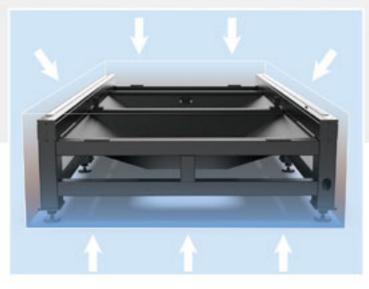
Product Overview





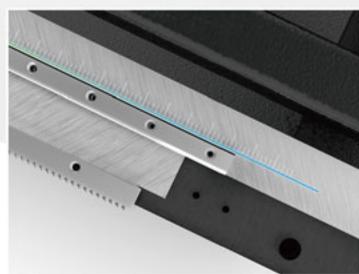
The Segmented Rectangular Tube Welded Bed

The bed's internal structure is an aviation metal honeycomb structure welded together with a number of rectangular tubes. Stiffeners are placed inside the tubes to strengthen the bed's strength and tensile strength, as well as the resistance and stability of the guide rail, preventing deformation.



Lifetime Service

It assures that the machine will perform accurately for a long period and will not distort over its lifetime.



Higher Precision

High tensile strength, stability, and strength, allowing for 20 years of use without distortion



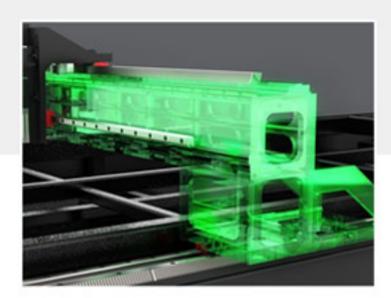
Cast Aluminum Beam

Product Overview









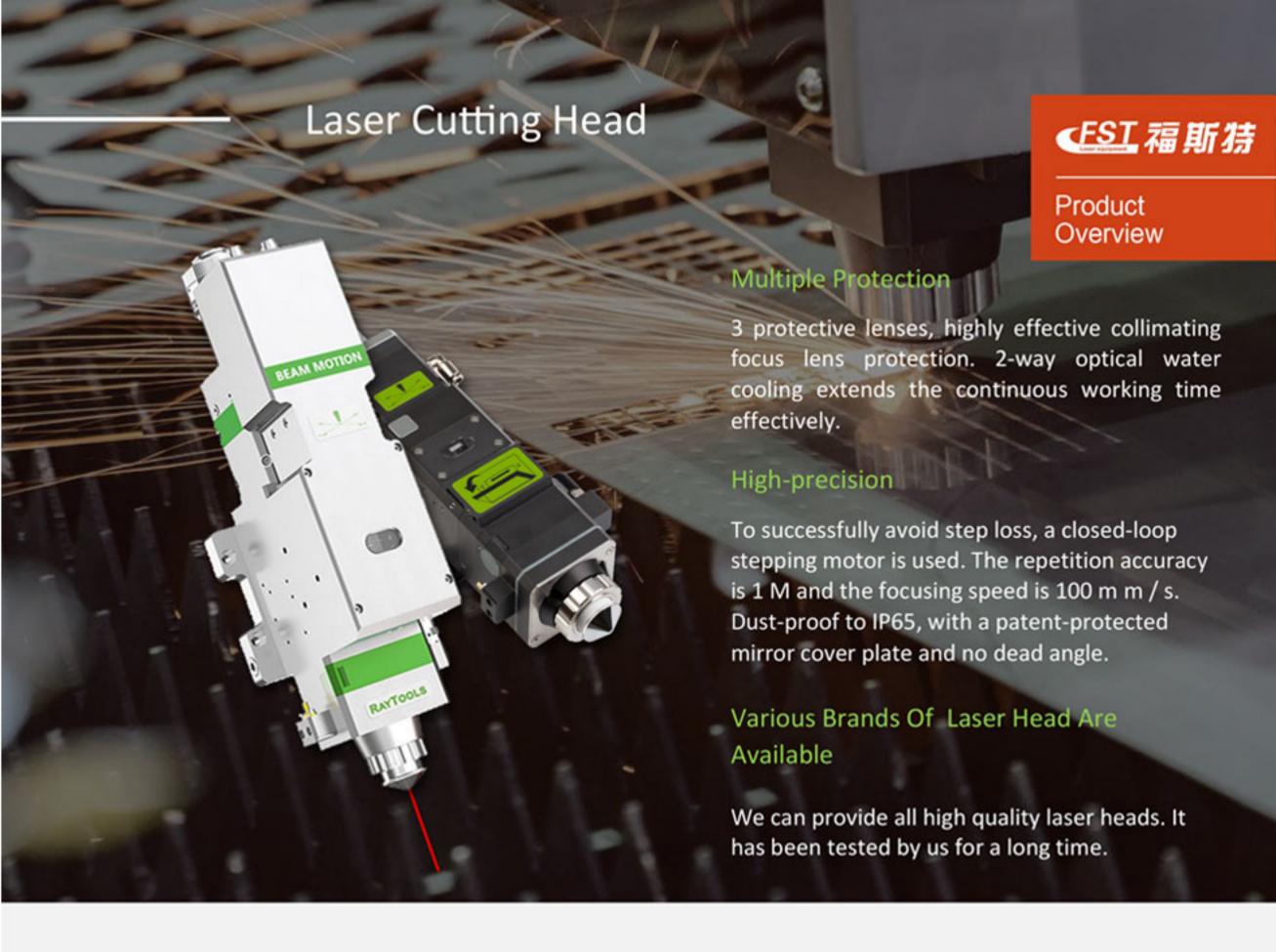
Monolithic cast aluminum beam High Speed

No deformation, light weight, high strength Light cross beams allow equipment to operate at a faster rate, boosting processing efficiency and quality.

The light crossbeam allows the machine to move at a faster rate and enhance cutting efficiency

More Efficient

The aerospace industry's aluminum profile beam ensures that the equipment has efficient dynamic performance, considerably increasing processing efficiency while maintaining processing quality.



Friendess Control System

CypOne / CypCut

CypCut sheet cutting software is an in-depth design for fiber laser cutting industry. It simplifies complex CNC machine operation and integrates CAD, Nest and CAM modules in one. From drawing, nesting to workpiece cutting all can be finished by a few clicks.

- 1. Auto Optimize Imported Drawing
- 2. Graphical Cutting Technique Setting
- 3. Flexible Production Mode
- 4. Statistic of Production
- 5. Precise Edge Finding
- 6.Dual-Drive Error Offset





Main Configuration

Model	FST-FM Series			
Control System	CypOne/CypCut - Friendess			
Drives and Motors	Japan Fuji Servo Motor System			
Fiber Laser Head	Raytools Laser Head			
Fiber Source	Raycus or Max or IPG			
Lubrication System	Electrical Motored			
Guide Rails	Taiwan HIWIN Rails			
Rack and Gear	Taiwan YYC Rack			
Driver system power	X=0.75/1.3KW,Y=0.75/1.3KW,Z=400W			
Reducer	Japan SHIMPO			
Electron Component	DELIXI ELECTRIC			
Chiller	HaiLi / S&A			
Voltage	220V 1Ph or 380V 3Ph, 50/60Hz			
Gross weight	1.9T			

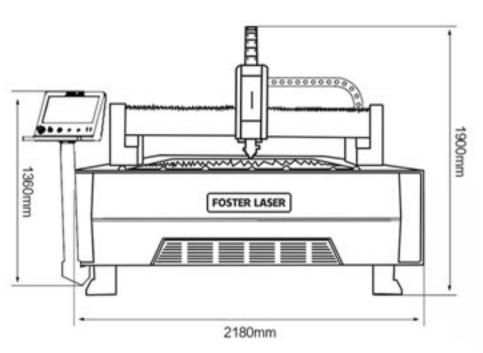
Optional Configuration

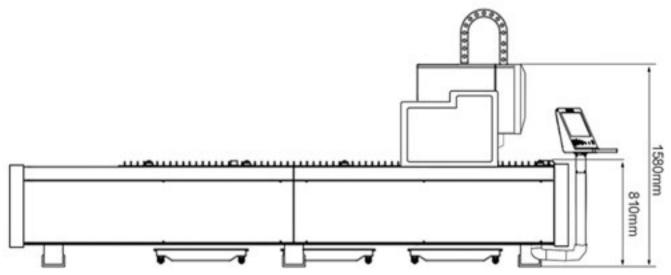
Model	Detail	
Control System	CypCut	
Drives and Motors	Yaskawa Servo Motor System	
Fiber Laser Head	RAYTOOLS BM110 Automatic Focus Laser Head	
Stabilizer	Made in Chinia	
Exhaust fan	3KW	
Wooden packing	With metal bracket	

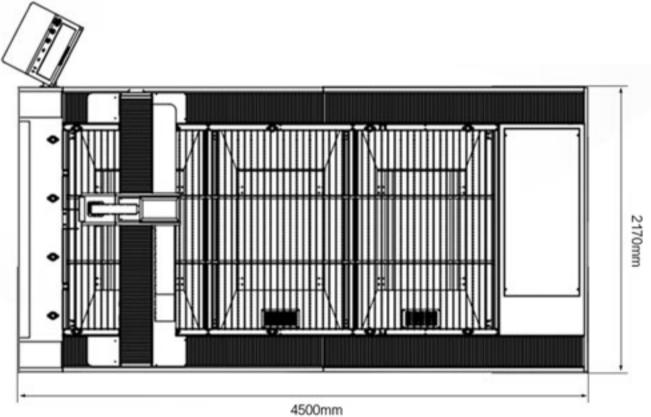
Technical Parameters

Model	FST-FM 3015 Fiber Laser Cutting Machine			
Working Size	1500*3000mm			
Laser Power	1/1.5/2/3/4/6/8/12KW			
Laser Wavelength	1080nm			
Laser Beam quality	<0.373mrad			
Working Life of Fiber Source	More than 10,0000 hours			
Position Type	Red Dot Pointer			
Cutting Thickness	0.5-10mm Within The Range Standard Precision			
Max. Idle Running Speed	80-110M/min			
Max acceleration	1G			
Reorientation Accuracy	Within ±0.01mm			
Lubrication System	Electrical Motored			
Cooling mode	Water cooling and protection system			
Machine power	9.3KW / 13KW / 18.2KW / 22.9KW			
Auxiliary Gas for Cutting	Oxygen, Nitrogen, Compressed Air			
Compatible Software	AutoCAD, CorelDraw, etc.			
Handle Control	Wireless Control Handle			
Graphic Format	DXF/PLT/AI/LXD/GBX/GBX/NC code			
Power Supply Voltage	220V 1Ph or 380V 3Ph, 50/60Hz			
Warranty	2 Years			

Machine size



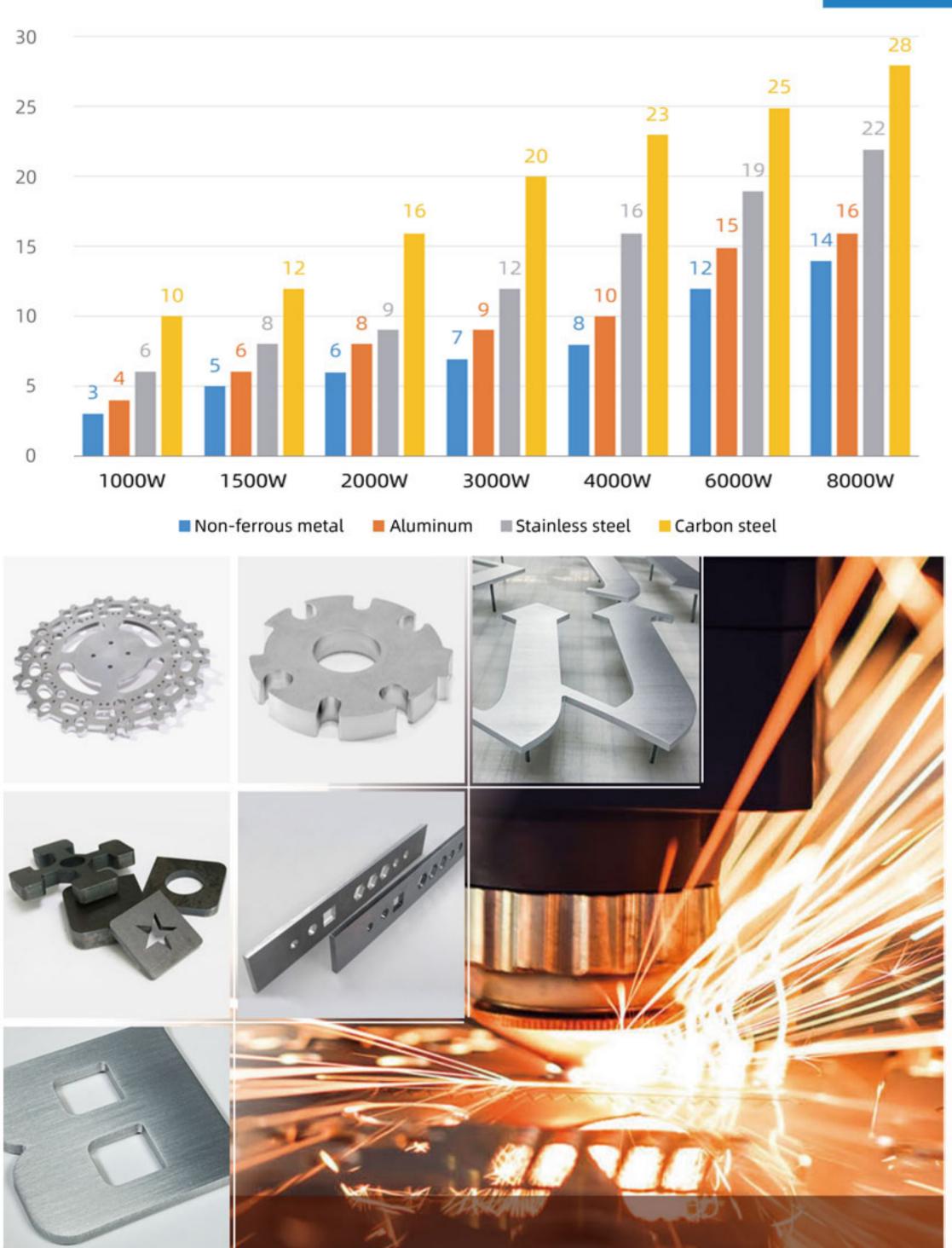






(FST 福斯特

Processing Capacity





Processing Cost

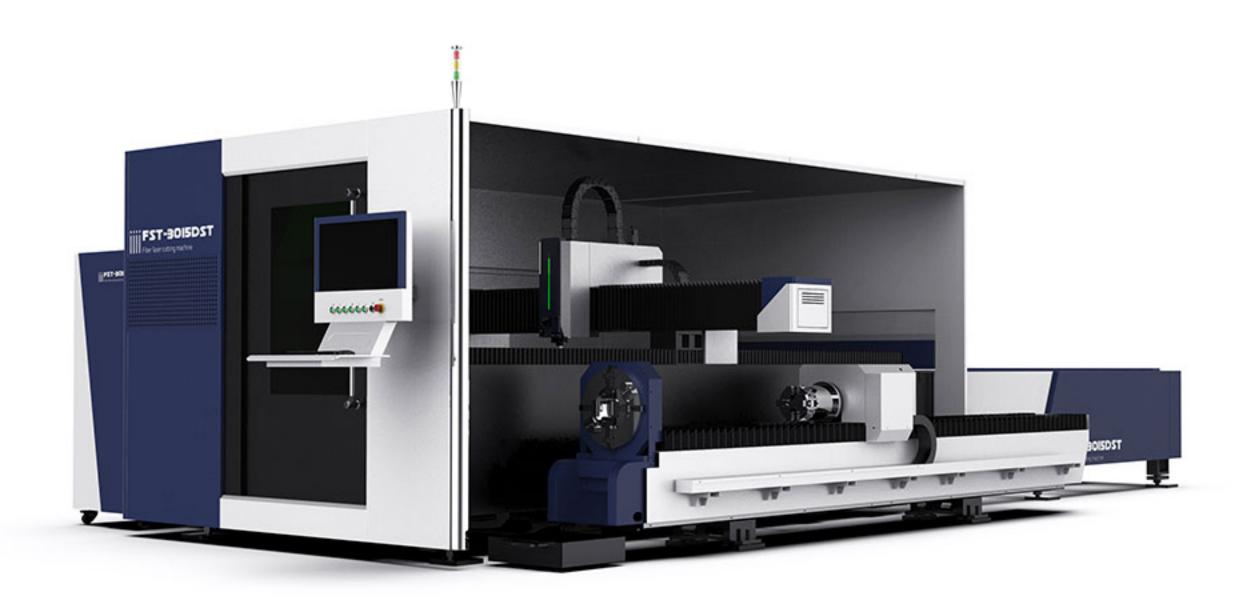
Fiber Laser Using Cost

	Plan1: Air cutting (Using air compressor as air supply to cutting stainless steel)	Plan2: O2 cutting (cutting stainless steel with O2)	Plan3: Nitrogen cutting (cutting stainless steel with N ₂)		
Fiber Laser Source	31.585W	3.500	3.500V		
Chiller	2.3896	2.3098	2.3004		
Machine Bed	Likew	3.5 (50)	1.500		
Machine Electric Power	Please contact us to get a detailed quotation and understand the using				
Wearing Parts	cost of fiber laser cutting machine				
Gas Consumption	15009	4.705009	2803509		
Average Consumption (take 80% cutting efficiency)	34.379096-03.44858	5.3*90%-7.496A/	9.379009-7.46956		
Total operating cost	ILITUSD/H	#USD/H	= USD/H		

Product Overview







Quality Control Lines

Quality Inspection



Adjust the height of the feetaccording to the test results of the strip level to ensure the accuracy of subsequent installation.



Use photoelectric autocollimator to detect the straightness and flatness of the guide rail to ensure that the detection value is within the standard range.



The relative position of the guide rail and the guide rail is locked and clamped by the measuring rod. Statistics and analysis of measurement data to ensure that they are parallel..



After the beam is installed . use a three-coordinate measuring instrument to check the coaxiality to ensure the relative perpendicularity of the X / Y / Z three-axis.



The laser interferometer tests the X/Y-axis positioning accuracy to ensure the accuracy of the whole machine..



Simulate the high-intensity test of various harsh conditions in the actual use of the equipment, and at the same time, according to the requirements of use, rationalize the improvement to ensure the factory pass rate and improve the reliability of the equipment.



Cutting sample inspection



Safe multi-layer packaging, or transport in wooden cases.

Packaging delivery



Machine cleaning and Protective oil processing



Wrapping with protective film





Forklift moving goods





Transportation



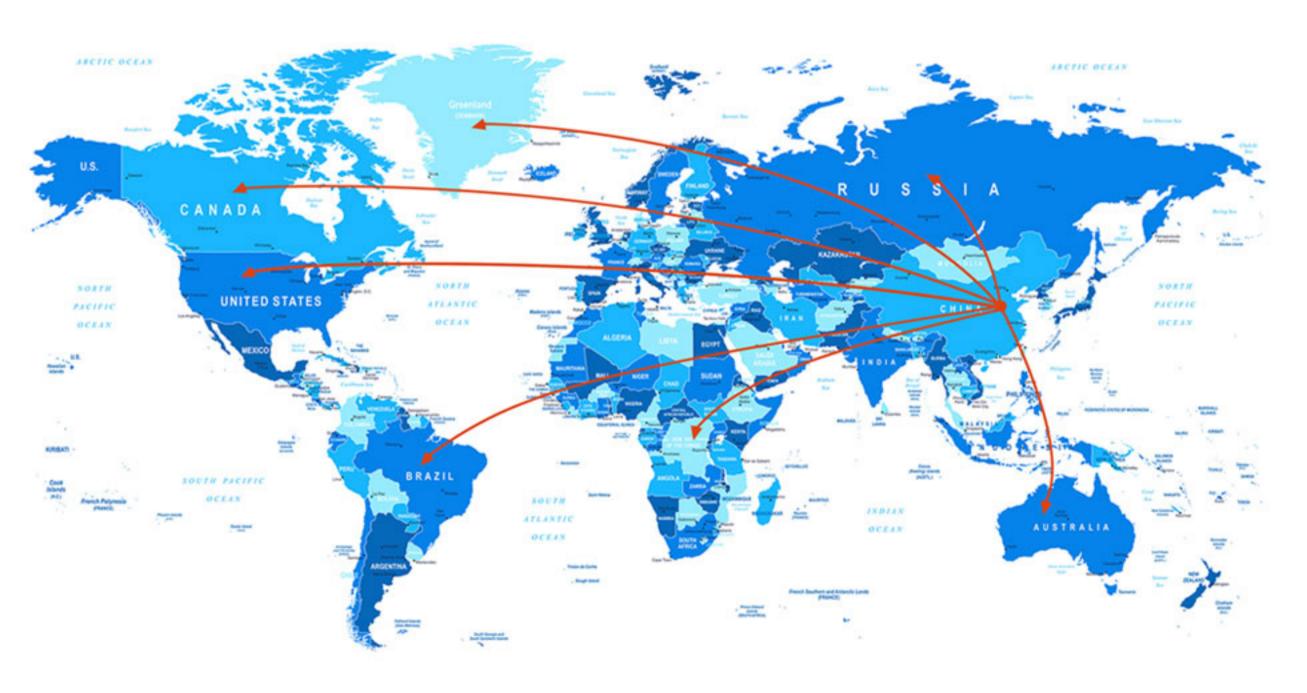
Container Sealing

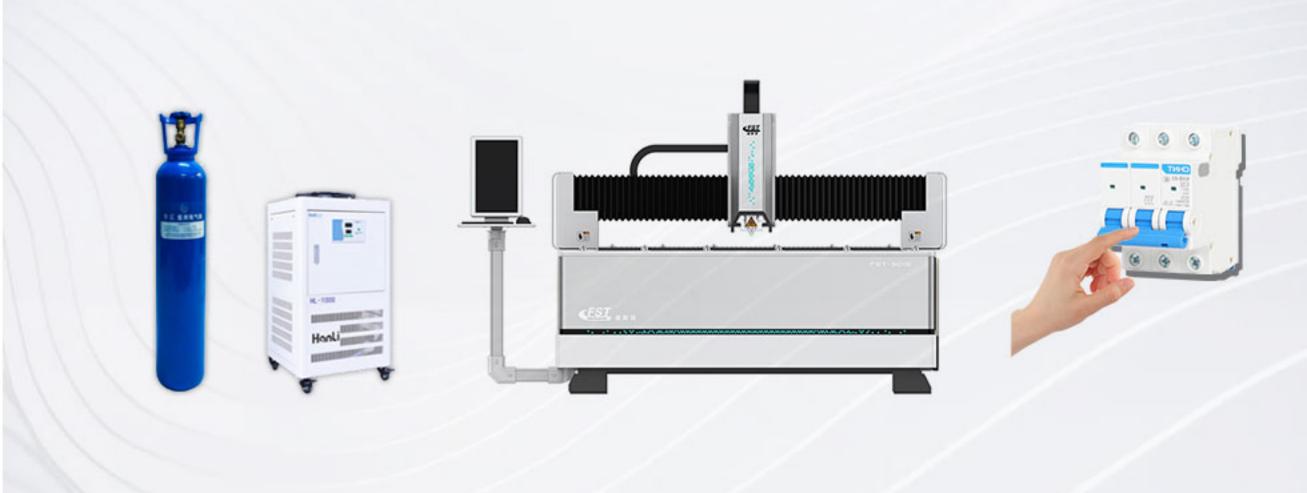


container loading



Made in China, serving for the world





No installation is required.

After receiving the goods, you can plug in the power directly after connecting the accessories!

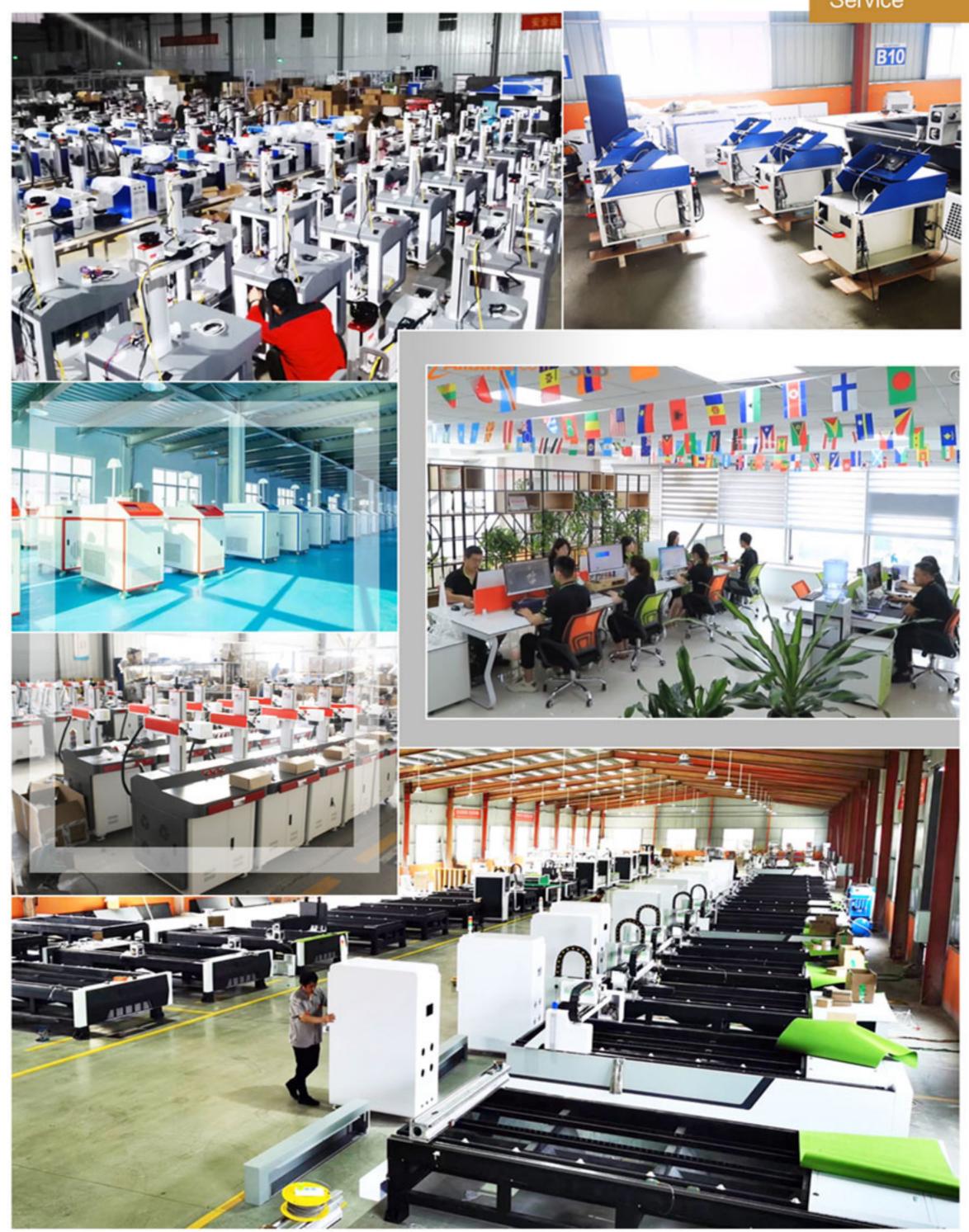
AFTER SALES SERVICE STRONG GUARANTEE

- ✓ We have professional customer service and technical team.
- Can provide you with 24-hour technical support.
- ✓ We will provide you with a complete set of machine operation tutorials.



Serving For The World

After Service



聊城市福斯特激光科技有眼公司

LIAOCHENG FOSTER LASER SCIENCE & TECHNOLOGY CO., LTD



